Product:

- Modelstar S Powder 16
- Modelstar S Powder 65

Special features and main characteristics:

- Modelstar S Powder is a CoCr powder which has been specially optimised for processing on laser powder bed fusion
- Type 5 material according to DIN EN ISO 22674

Use and intended purpose:

 This material is specifically tested according to the requirements for a type 5 material as per DIN EN ISO 22674 (dental applications where parts of the appliance require a combination of high stiffness and yield strength, e.g. thin removable partial dentures, parts with thin crosssections, clasps).

Technical features:

Composition	Со	Cr	Мо	C,Fe,Mn,Si	
(mass %)	Rest (61.5)	28.5	6.0	< 1.0	
	Tensile strength	Yield strength	Elongation at break	C manadada a	
	(R _m)	(R _{p0.2})	(A5)	E-modulus	
Mechanical	1220 MPa	730 MPa	20 %	200 GPa	
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Mechanical Properties¹
 1220 MPa
 730 MPa
 20 %
 200 GPa

 Solidus liquidus interval interval 1310-1410°C
 WAK (25 - 500 °C) 14.5 x 10-6 K-1
 Density 8.3 g/cm³
 Hardness 385 HV10

Laser powder bed fusion:

• Please follow the recommendations of the machine manufacturer.

Delivery form / design:

Product	Material	Form	Size	Content	REF
Modelstar S	CoCrMo	Powder	< 16 µm	5 kg	132716
Powder 16			-		
Modelstar S	CoCrMo	Powder	< 65 µm	5 kg	132765
Powder 65					

Safety notice:

When handling, the safety data sheet must be observed.

Applied standards:

DIN EN ISO 22674

Remark:

The information corresponds to our knowledge and experience at the time of publication. They alone do not form a sufficient basis for a component design. Certain properties of the product or a component or the suitability of the product or components for a specific application are neither agreed nor guaranteed herewith. The producer or the purchaser of a component is responsible for checking the properties and suitability for a specific application. This also applies with regard to the protection of possible property rights as well as existing laws and regulations. As part of the continuous development and improvement processes, the information is subject to change without notice.

Manufacturer:



S & S SCHEFTNER GMBH

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Mechanical properties of the manufactured test components as guide values, depending on the specific machine settings and heat treatment applied.